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Technical Bulletin

 Bulletin Number: <u>497</u>
 Revision Number: <u>R-01</u>

 Release Date: <u>January 2, 1996</u>
 Revision Date: <u>July 22, 1998</u>

SUBJECT: DELIVERY DOOR STIFFENER, SMALL PORT DOOR

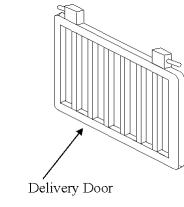
MODELS AFFECTED: All DNCB venders serialized 0001-6000CO and higher, with the small port door

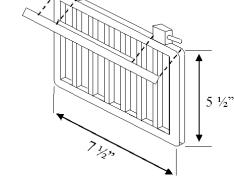
<u>REASON:</u> To provide a stiffener bar that prevents the delivery door from being removed.

ORDER: 432,016,800.03 Assembly Delivery Door Stiffener

To Install:

- 1. The delivery door stiffener bar **must** be installed with the delivery door on the vender.
- 2. Clean the top, front edge of the delivery door (where the bar will be attached) with isopropyl alcohol.
- 3. Remove the paper backing from the tape on the stiffener bar.
- 4. Place the stiffener bar on the delivery door so that the top of the bar fits between the hinge pin projections. Press firmly along the stiffener to insure proper adhesion.
- 5. For best adhesive results, allow 24 hours for the tape to bond to the delivery door.





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Stiffener Bar

TB 497 Page 1 of 1